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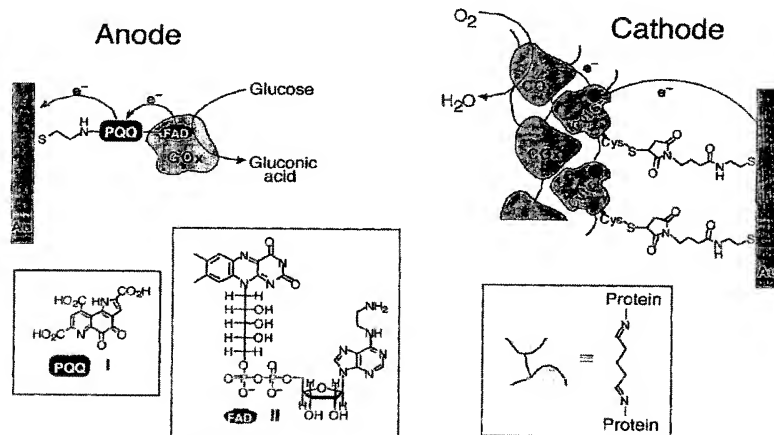
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(54) Title: SELF-POWERED BIOSENSOR



(57) Abstract: The present invention provides a system for the determination of an analyte in a liquid medium. The system comprises a self-powered biosensor and a detector for measuring an electrical signal generated by said biosensor while the analyte is being oxidized or reduced, the biosensor comprising a pair of electrodes, one of the electrodes being an anode and the other a cathode, both of which carry redox enzymes on their surface. An enzyme carried on one of the electrodes can catalyze an oxidation or reduction reaction in which the analyte is oxidized or reduced, respectively, and the other of said pair of electrodes carries on its surface enzymes that can catalyze a reaction in which the oxidizer or the reducer are reduced or oxidized, respectively, in the presence of the analyte.

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SELF-POWERED BIOSENSOR

FIELD OF THE INVENTION

This invention is in the field of bioelectronics and it relates generally to biosensors useful for measuring the concentration and/or the presence of organic
5 analytes in liquid medium, e.g. medium of environmental, industrial, or clinical origin.

PRIOR ART

In the following description reference will be made to several prior art documents shown in the list of references below. The reference will be made by
10 indicating in brackets their number from the list.

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BACKGROUND OF THE INVENTION

A basic feature of a bioelectronic device is the immobilization of a biomaterial onto a conductive or semi-conductive support, and the electronic
5 transduction of the biological functions associated with the biological substrates.

A biosensor is an analytical device incorporating biological and chemical sensing elements, either intimately connected to or integrated with a suitable transducer, which enables the conversion of concentrations of specific chemicals into electronic signals. A majority of biosensors produced thus far have
10 incorporated enzymes as biological sensing elements (1). The electronic transduction of the enzyme-substrate interactions may also provide an analytical means to detect a respective substrate. The chemical means to assembly the enzymes on conductive or semi-conductive supports include the immobilization thereof on a substrate by means of self-assembling monolayers or thin films,
15 polymer layers, membranes, carbon paste or sol-gel materials.

A specific class of enzymes which have been proposed for the use in analytical biochemical methods are redox enzymes. A redox reaction involves the transfer of electrons from the enzyme to the analyte – in a reduction reaction, or from the analyte to the enzyme in an oxidation reaction. If there is an electrical
20 communication between the redox center of the enzyme molecules and the electrode material, there is an electrical charge flow which can serve as an indication of the presence of the analyte and the extent of charge flow may serve to measure the analyte's concentration. Alternatively, the determination may be based on the measurement of a product of the reaction by non-electrochemical
25 means, e.g. by HPLC.

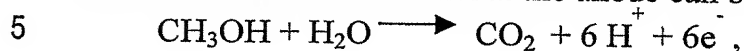
The direct electron transfer between the enzyme redox center and the electrode is limited, since the redox center is sterically insulated by the protein matrices. Consequently, the electrical communication between the redox enzymes and the electrodes may be established by an electron mediator group, often also
30 termed "electron relay" (2), or by immobilizing the redox-proteins in electroactive polymers (3).

One of the attractive applications of bioelectrocatalytic electrodes is the development of biofuel cell assemblies. The biofuel cell utilizes biocatalysts for the conversion of chemical energy into electrical energy. Many organic substrates
35 undergo combustion in oxygen or are oxidized with the release of energy. Methanol and glucose are abundant raw materials that can be used as biofuels

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which undergo oxidation, and molecular oxygen or hydrogen peroxide can act as the oxidizer.

For example, in a classical fuel cell where methanol is used as the fuel, the electro-oxidation of methanol at the anode can be represented by:



and the electro-reduction of oxygen at the cathode can be represented by :
$$\text{O}_2 + 4 \text{H}^+ + 4 \text{e}^- \longrightarrow 2 \text{H}_2\text{O} .$$

10 Protons generated at the anode are transported to the cathode. A flow of current is sustained by a flow of ions through the membrane separating the cell into cathodic and anodic compartments and a flow of electrons through the external load.

15 An example of a biofuel cell assembly based on the bioelectrocatalytic oxidation of glucose by O_2 (4) is showed schematically in **Fig. 1**. The cell consists of two electrodes, where the anode is functionalized by a surface-reconstituted glucose oxidase (GOx) monolayer and the cathode is modified with an integrated biocatalytic construction composed of cytochrome c (Cyt c) and cytochrome oxidase (COx). At the GOx monolayer-functionalized
20 electrode, bioelectrocatalyzed oxidation of glucose to gluconic acid occurs, whereas at the Cyt c/COx layered electrode the reduction of O_2 to water takes place. The GOx layer is generated by the reconstitution of apo-GOx (GOx without its FAD cofactor) on amino-FAD covalently linked to a pyrroloquinolino quinone (PQQ) monolayer. The PQQ unit acts as an electron transfer mediator
25 that bridges between the anode and the enzyme redox center.

A different approach to assemble biofuel cells is based on the bioelectrocatalyzed oxidation of 1,4-dihydronicotineamide cofactors. Various substrates, for example alcohols, hydroxy acids or sugars undergo biocatalyzed oxidation by enzymes dependent on the NAD(P)^+ cofactor (5).

30 The electrochemical, particularly amperometric biosensors, known in the art are powered by an external power source. This power source is used to apply external voltage to the electrodes and, thus, to polarize the electrodes and to provide electron transfer reactions.

The prior art teaches the use of amperometric biosensing systems as tools
35 to accurately measure biological analytes of interest. However, many problems arise in the application of these biosensors, such as the relative sensitivity, selectivity and stability of the sensing device. In particular, some systems are

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prone to inaccuracies due to the presence of interfering agents present in the test samples. For example, the biocatalyzed oxidation of glucose is interfered by ascorbic acid or uric acid as contaminants of the analyte.

Thus, there is still a need in the art for biosensors which are highly
5 selective, sensitive, and not prone to interference by other chemicals present in the sample.

SUMMARY OF THE INVENTION

It is an object of the present invention to provide an enzyme-based
10 biosensor for determining the concentration and/or the presence of an organic substrate in a liquid.

It is a further object of the present invention to provide a method for measuring the concentration and/or the presence of an organic substrate in a liquid medium, that is applicable also for invasive measurement of analytes
15 within body fluids in a tested subject.

It has been found in the present invention that a biofuel cell assembly consisting of two enzyme-electrodes connected by wires to a detector may be used as an analytical biosensor since the voltage and the current generated in the assembly are indicative of the quantity and/or the identity of the tested analyte.

20 There is thus provided in the present invention, a biosensor that is self-powered by fluids that contain at least one substance capable to undergo biocatalyzed oxidation or reduction. The biosensor of the invention may be used *in vivo* as an implanted invasive device or *ex vivo* as a non-invasive device in the determination of the concentration and/or the identity of analytes in fluids of
25 environmental, industrial, or clinical origin, e.g. blood tests, biocatalytic reactors, wine fermentation processes, etc. Furthermore, since no potential is applied to the electrodes, the operation of the biosensor is specific and is not interfered by contaminants.

In particular, the invention provides according to a first aspect, a system
30 for the determination of an analyte in a liquid medium comprising a self-powered biosensor and a detector for measuring an electrical signal (voltage or current) generated by said biosensor while the analyte is being oxidized or reduced. The analyte is capable of undergoing a biocatalytic oxidation or reduction in the presence of an oxidizer or reducer, respectively. The biosensor comprises a pair
35 of electrodes, one of the electrodes being an anode and the other a cathode, both of which carry redox enzymes on their surface, an enzyme carried on one of the

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electrodes can catalyze an oxidation or reduction reaction in which the analyte is oxidized or reduced, respectively, and the other of said pair of electrodes carrying on its surface enzymes that can catalyze a reaction in which the oxidizer or the reducer are reduced or oxidized, respectively; in the presence of the analyte.

5 The term "determination" should be understood as meaning the measurement of the concentration and/or the presence of a substance.

The enzymes carried by the electrodes are of redox type. The redox enzymes are dependent on co-factors such as for example: flavin adenine dinucleotide phosphate (FAD), pyrroloquinoline quinone (PQQ), nicotinamide
10 adenine dinucleotide (NAD⁺), nicotinamide adenine dinucleotide phosphate (NADP⁺), hemes, iron-sulfur clusters and others.

The analytes that may be detected by the sensor of the invention are those capable to undergo biocatalytic oxidation or reduction reactions. Preferably, the analyte is usually an organic substance and the invention will be described
15 hereinbelow with reference to oxidizable organic analytes. Examples of such analytes are sugar molecules, e.g. glucose, fructose, mannose, etc; hydroxy or carboxy compounds, e.g. lactate, ethanol, methanol, formic acid; amino acids or any other organic materials that serve as substrates for redox-enzymes.

Electrodes suitable for use in the biosensor of the present invention are
20 made of conducting or semi-conducting materials, for example gold, platinum, palladium, silver, carbon, copper, indium tin oxide (ITO), etc. For invasive analyses the electrodes must be constructed of bio-compatible non hazardous substances, and fabricated as thin needles to exclude pain upon invasive penetration.

25 The biosensor of the invention is usually used without a membrane between the electrodes and this is a major benefit of the biosensor, especially when used in invasive applications. Nevertheless, the biosensor may also operate, when necessary, with a membrane.

The approaches used to modify the electrodes for use as biosensors can
30 be divided into two groups: (a) modification of the electrode surface by deposition of a monolayer, which is based upon either the adsorption of a species at the electrode surface or a covalent attachment of a species, for example of electron mediator and enzyme, to the electrode, and (b) modification by a multilayer, which is most frequently achieved by the use of polymeric
35 modifications of the electrode.

The anode, i.e. the working electrode, carries on its surface a layer comprising enzymes capable of catalyzing an oxidation reaction and preferably

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also an electron mediator group which can enhance the transfer of electrons between the anode and the enzyme.

The enzyme is preferably chosen according to its ability to oxidize a specific analyte. Therefore, the biosensor of the invention may also be used to
5 establish the presence of a particular analyte. Enzymes which can be used in an anode configuration include glucose oxidase (GOx), in which case the analyte will be glucose, lactate dehydrogenase (LDH) for the conversion of lactate into pyruvate, fructose dehydrogenase, cholin oxidase, alcohol dehydrogenase, amino acid oxidase, etc.

10 Due to the inaccessible nature of the redox centers of redox enzymes, electron communication mediators are preferably added to biosensors either by physically admixing the mediator with the enzyme or by chemically binding the mediator to the enzyme to enhance electron transfer from a reactant or desired analyte through the enzyme to the electrode. For example, mediators for glucose
15 sensors are electron acceptors, such as ferrocene derivatives, quinones, various organic dyes, organic redox polymers, e.g. polyaniline, inorganic redox matrices, e.g. Prussian Blue, etc.

The cathode carries on its surface a layer comprising enzymes or enzyme-assemblies capable of catalyzing the reduction of an oxidizer, preferably
20 oxygen, to water, and optionally a mediator that enhances the electrical contact between the cathode and the enzyme. Examples of such enzymes or enzyme assemblies are Laccase and a complex formed of Cytochrome c/Cytochrome oxidase (COx). In the case of Laccase, for example, electrons are finally transferred to the oxidizer, e.g. molecular oxygen (O_2), yielding water. The
25 enzyme stores four electrons, and does not release intermediates in the O_2 reduction pathway. In the case of Cytochrome c/Cytochrome oxidase (COx), the Cytochrome c-mediated electron transfer to Cytochrome oxidase results also in the four-electron reduction of oxygen to water.

According to a second aspect, the present invention provides a method for
30 determining an analyte in a liquid medium, said analyte being capable to undergo a biocatalytic oxidation or reduction reaction in the presence of an oxidizer or a reducer, respectively, the method comprising:

- (i) providing the system of the invention;
- (ii) contacting the biosensor of the system with the liquid medium;
- 35 (iii) measuring the electric signal generated between the cathode and the anode, the electric signal being indicative of the presence and/or the concentration of the analyte;

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(iv) determining the analyte based on the electric signal.

When the liquid medium is, for example, a body fluid e.g. blood, lymph fluid or cerebro-spinal fluid, and the method is carried out in an invasive manner, the method comprises inserting the biosensor into the body and bringing it into contact with the body fluid and determining the analyte in the body fluid within the body. Alternatively, body fluids or any other analytes may be tested non-invasively, and in such cases the method comprises adding an oxidizer or a reducer to the medium.

Examples of analytes are sugar molecules e.g. glucose, fructose, maltose; lactate; bilirubin; alcohols or amino acids.

BRIEF DESCRIPTION OF THE DRAWINGS

In order to understand the invention and to see how it may be carried out in practice, preferred embodiments will now be described, by way of non-limiting examples only, with reference to the accompanying drawings, in which:

Fig. 1 is a schematic representation of a biofuel cell assembly based on the bioelectrocatalytic oxidation of glucose by O_2 .

Figs. 2A, 2B illustrate schematically a biosensor device according to the invention.

Fig. 3 is a schematic representation of the anode and cathode configurations for a glucose biosensor based on the enzyme GOx at the anode and Cyt c/COx at the cathode.

Fig. 4 is a graph showing two calibration curves: a) calibration curve for glucose; b) calibration curve for lactate.

Fig. 5 is a graph showing the open-circuit voltage (V_{oc}) of a biofuel cell-based biosensor composed of the PQQ-FAD/GOx and Cyt c/COx-functionalized electrodes upon injections of: (a) 0.1 M phosphate buffer saturated with air (b) 50 mM ascorbic acid saturated with air, (c) 8 mM glucose saturated with air, (d) 50 mM glucose without O_2 (under Ar atmosphere). The arrows show the injection time. Phosphate buffer, 0.1 M, pH = 7.0, equilibrated with air was used as a background electrolyte unless otherwise stated; temperature, ca. 30 °C.

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Fig. 6 is a schematic representation of the anode and cathode configurations for a lactate biosensor based on the enzyme Lactate Dehydrogenase (LDH) and Cyt c/COx at the anode and cathode, respectively.

Fig. 7A is a graph showing the open circuit voltage (V_{oc}) at variable concentrations of glucose injected into a flow-cell, using the PQQ-FAD/GOx anode;

Fig. 7B is a graph showing the open circuit voltage (V_{oc}) at variable concentrations of lactate injected into a flow-cell, using the PQQ-NAD⁺/LDH anode.

DETAILED DESCRIPTION OF THE INVENTION

The following specific embodiments are intended to illustrate the invention and shall not be construed as limiting its scope.

Reference is being made to Figs. 2A and 2B that schematically show a simple configuration of a biosensor that may be used in the system of the invention. However, many other assemblies may be fabricated, that are based on the concept of the present invention. Thus, Fig. 2A shows a biosensor 10 (before assembling together all its parts) organized as a flow-injection cell that consists of two enzyme-functionalized Au-electrodes (ca. 0.19 cm² active area), acting as anode 12 and cathode 14. Both electrodes are supported on glass plates 16 and 18 and are separated by a rubber O-ring 20 (ca. 2 mm thickness). Needles 22 and 24 implanted into the rubber ring convert the unit into a flow cell, where a liquid medium may flow at a flow rate of 1 mL min⁻¹. The distance between the cathode and the anode is ca. 2 mm. Fig. 2B shows the same device in assembled form.

It should be noted that the device shown in Figs. 2A and 2B operates without a membrane and this is a significant advantage of the biosensor of the present invention, especially for invasive applications, since this possibility renders the biosensor configuration much simpler. However, although the biosensor of the invention preferably operates without a membrane between the electrodes, it may, at times, in non-invasive applications for example, also operate with a membrane.

The liquid medium comprises a solution having dissolved therein the analyte to be tested and an oxidizer. For example, in non-invasive applications, when the oxidizer is oxygen, the solution is saturated with oxygen prior to the analysis. During the operation of the biosensor, the concentration of the oxidizer

should be kept constant. On the contrary, when it is desired to measure the concentration of oxygen instead of that of the analyte, then the concentration of the analyte should be kept constant.

Fig. 3, shows the configuration of an anode and a cathode for a biosensor which measures the concentration of glucose. A glucose oxidase anode is generated by the reconstitution of apo-GOx on an aminoethyl flavineadenine dinucleotide phosphate (amino-FAD, compound II in Fig.3), covalently linked to a pyrroloquinolino quinone (PQQ, compound I in Fig. 3) monolayer (1). The cathode consists of a glutaric dialdehyde-crosslinked Cyt c/COx monolayer assembled on an Au electrode.

Fig. 4 shows the open circuit voltage (V_{OC}) of the glucose powered cell showed in Fig. 3, upon the injection of variable glucose concentrations into the two-electrode cell under flow conditions. The calibration curve follows a logarithmic relation as expected for a Nernstian-controlled concentration-dependence of the electrode potential. Glucose is sensed in concentration range of 1 mM – 80 mM. There is no voltage output in the absence of glucose (**Fig. 5**, injection (a)). The self-powered cell is stable for 5 h at 30°C under continuous operating conditions. The anode and cathode are stable for at least 2 months upon storage in the dry state at 0°C. The voltage cell is not perturbed upon addition of ascorbic acid, 50 mM (**Fig. 5**, injection (b)). Also, no voltage is developed in the cell upon the addition of glucose 50 mM, under an inert atmosphere of argon (**Fig. 5**, injection (d)). This later experiment clearly indicates that the sensing of glucose by the cell requires the simultaneous oxidation (of glucose) and reduction (of oxygen to water) by the anode and cathode, respectively.

Fig. 6 shows the configuration of a biosensor which measures the concentration of lactate. The anode configuration consists of an integrated lactate dehydrogenase, LDH, layered electrode. To a pyrroloquinolinequinone (PQQ) monolayer linked to an Au-electrode was coupled aminoethyl-functionalized NAD^+ (amino- NAD^+ , compound III in Fig. 6) (3). The affinity-complex formed between LDH and the PQQ- NAD^+ monolayer assembly was crosslinked with glutaric dialdehyde to yield the integrated electrically-contacted LDH-functionalized-electrode. The LDH-modified-electrode and the Cyt c/COx layered electrode were employed as the anode and cathode of a self-powered lactate sensing cell, respectively. **Fig. 4**, curve b shows the open-circuit voltage of the cell, V_{OC} upon the injection of variable concentrations of lactate to the cell under flow conditions. The calibration curve in **Fig. 4** (b) indicates that the lactate

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is sensed in the concentration-range of 1 mM – 80 mM. Control experiments reveal that no open-circuit potential is developed in the cell upon injection of ascorbic acid, 50 mM, or glucose, 50 mM, or when lactate, 50 mM, is injected into the cell under an inert atmosphere of argon. These control experiments indicate that the detection of lactate is a result of the simultaneous operation of the anode and cathode as a biofuel cell element. The self-fueled lactate-sensing device is stable for 7 h under continuous operating conditions and the integrated LDH-functionalized-electrode is stable for at least 2 months upon storage in the dry state at 0°C.

Fig. 7 shows the open-circuit voltage (V_{OC}) at variable concentration of the substrates into the biofuel cell-based sensor devices: (A) Upon the sensing of glucose using the PQQ-FAD/GOx anode. (B) Upon the sensing of lactate using the PQQ-NAD⁺/LDH anode. In both systems the Cyt c/COx-functionalized electrode was applied as a cathode. The arrows indicate the injections of samples consisting of 1 mL phosphate buffer, 0.1 M, at pH 7.0, that include the substrate at the concentrations : 1 mM, 2 mM, 4 mM, 8 mM, 15 mM, 25 mM and 50 mM, respectively. All data were recorded in air-saturated 0.1 M phosphate buffer, pH 7.0, 30°C.

In conclusion, the present invention has introduced a novel concept of biosensor systems based on chemical-to-electrochemical energy transformations. While these biofuel cells operate at low efficiency, and have limited applicability as energy suppliers, the extractable electrical power is sufficient to probe the sensing events. In fact, the low electrical power output of the cells has advantages in the sensing processes, since it eliminates redox-transformation of interferrants at the electrode. The sensing devices operate with no external power sources, turning them into attractive invasive sensing elements.

The advantages of the self-powered biosensors of the invention are numerous, *inter alia*: (i) the sensor consists only of two electrodes and there is no external voltage applied to the electrodes; (ii) as the system is self-powered by biological fluids, the sensor may function as an implanted invasive sensing device; (iii) as no potential is applied on the electrode, the operation of the biosensor device is specific and it is not interfered by contaminants; (iv) since the system does not produce voltage in the absence of the substrate, one concentration of the substrate is enough to calibrate the system.

CLAIMS:

1. A system for the determination of an analyte in a liquid medium
5 comprising a self-powered biosensor and a detector for measuring an electrical signal generated by said biosensor while the analyte is being oxidized or reduced, the analyte being capable of undergoing a biocatalytic oxidation or reduction in the presence of an oxidizer or reducer, respectively, said biosensor comprising a pair of electrodes, one of the electrodes being an anode and the other a cathode,
10 both of which carry redox enzymes on their surface, an enzyme carried on one of the electrodes can catalyze an oxidation or reduction reaction in which the analyte is oxidized or reduced, respectively, and the other of said pair of electrodes carrying on its surface enzymes that can catalyze a reaction in which the oxidizer or the reducer are reduced or oxidized, respectively, in the presence of the
15 analyte.
2. The system of claim 1, wherein said analyte is an organic analyte.
3. The system of claim 1, wherein at least one of the two electrodes carries an electron mediator group that can transfer electrons between the enzymes and the anode or the cathode substrate.
- 20 4. The system of claim 3, wherein both electrodes carry an electron mediator group on their surface.
5. The system of any one of claims 1 to 4, wherein the oxidizer is oxygen that is reduced to water.
6. The system of claim 5, wherein the redox enzymes are cofactor-dependent
25 enzymes and the cofactor is selected from flavin adenine dinucleotide phosphate (FAD), pyrroloquinoline quinone (PQQ), nicotinamide adenine dinucleotide (NAD⁺), nicotinamide adenine dinucleotide phosphate (NADP⁺), hemes and iron-sulfur clusters.
7. The system of any one of claims 2 to 5, wherein said organic analyte is
30 selected from the group consisting of sugar molecules, hydroxy, carbonyl or carboxy compounds and amino acids.
8. The system of any one of claims 1 to 7, wherein the electrodes are each independently made of or coated by a material selected from gold, platinum, palladium, silver, carbon, copper, and indium tin oxide.
- 35 9. The system of any one of claims 1 to 8, wherein the enzymes carried on the anode electrode are selected from glucose oxidase (GOx), lactate

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dehydrogenase (LDH), fructose dehydrogenase, cholin oxidase, amino oxidase and alcohol dehydrogenase.

10. The system of any one of claims 1 to 9, wherein the enzymes carried on the cathode electrode are selected from Lacase and a complex formed of

5 Cytochrome c/Cytochrome oxydase (COx).

11. The system of any one of claims 1 to 10, further comprising a membrane between the anode and the cathode.

12. An analyte detection system according to Claim 1, wherein the biosensor is adapted for invasive measurements of an analyte in a body fluid of a tested
10 subject.

13. A method for determining an analyte in a liquid medium, said analyte being capable to undergo a biocatalytic oxidation or reduction in the presence of an oxidizer or a reducer, respectively, the method comprising:

- (i) providing the system of any one of claims 1 to 12;
- 15 (ii) contacting the biosensor of said system with the liquid medium;
- (iii) measuring the electric signal generated between the cathode and the anode, said electric signal being indicative of the presence and/or the concentration of said analyte;
- (iv) determining said analyte based on said signal.

20 14. A method according to claim 13, wherein said oxidizer is oxygen.

15. A method according to claim 13 or 14, comprising adding an oxidizer or a reducer to the medium.

16. A method according to Claim 13, wherein said liquid medium is a body fluid, said method comprising inserting said biosensor into the body and bringing
25 it into contact with the body fluid and determining said analyte in said body fluid within the body.

17. A method according to Claim 13, wherein said liquid medium is a body fluid, said method being carried out in a non-invasive manner.

18. A method according to Claim 16 or 17, wherein said body fluid is blood, lymph fluid or cerebro-spinal fluid.
30

19. A method according to Claim 16 or 17, wherein said analyte is selected from sugar molecules, lactate, billirubin, alcohols and amino acids.

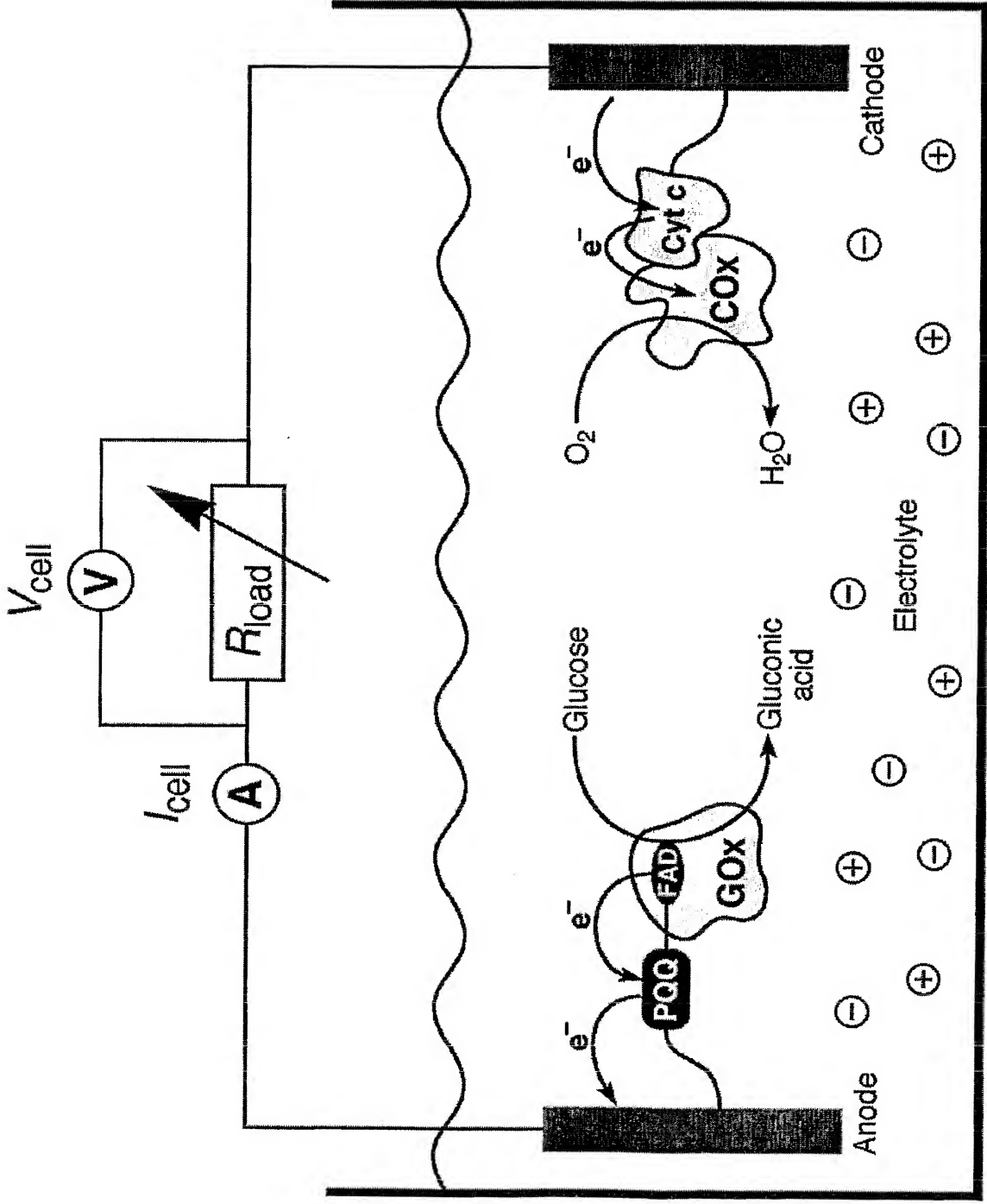


FIG.1

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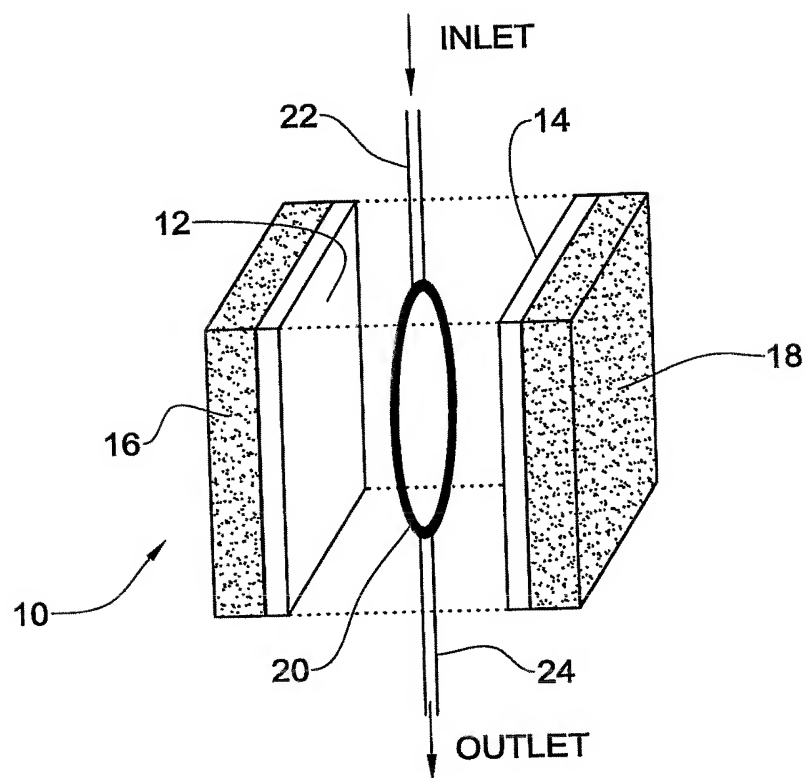


FIG. 2A

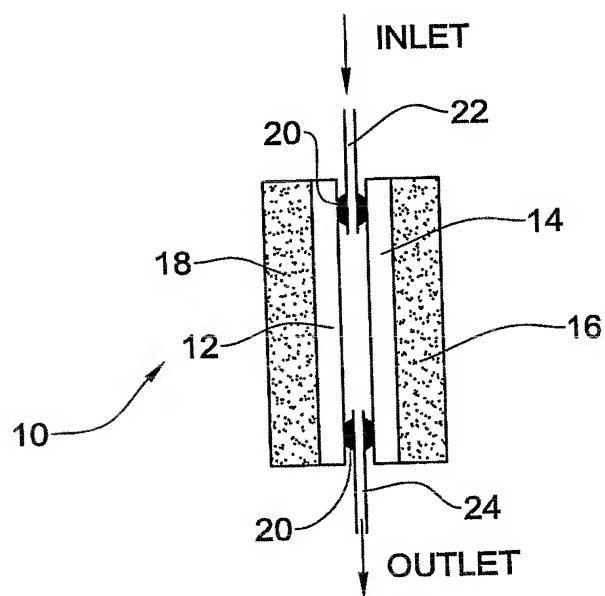


FIG. 2B

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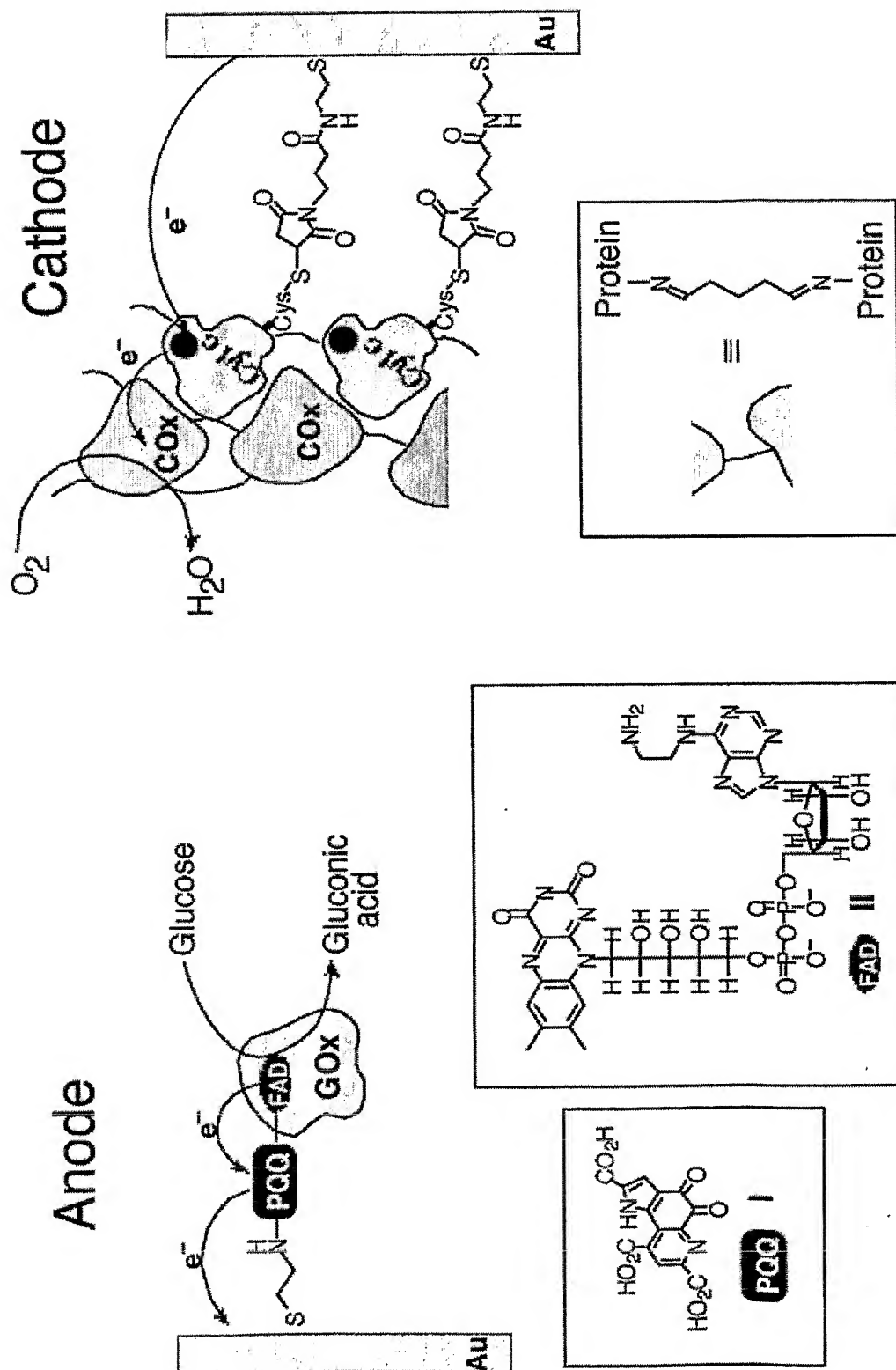


FIG.3

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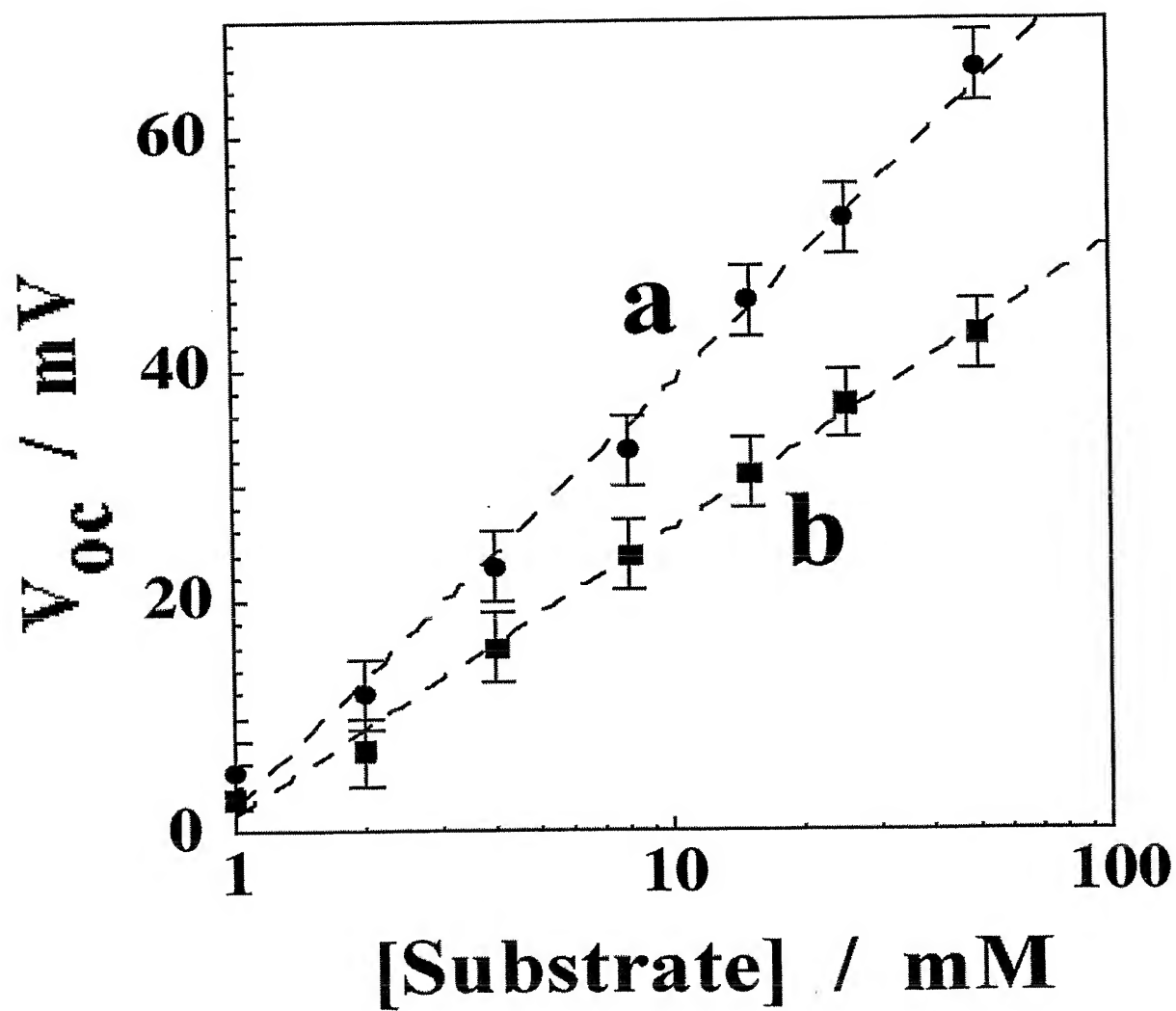


FIG. 4

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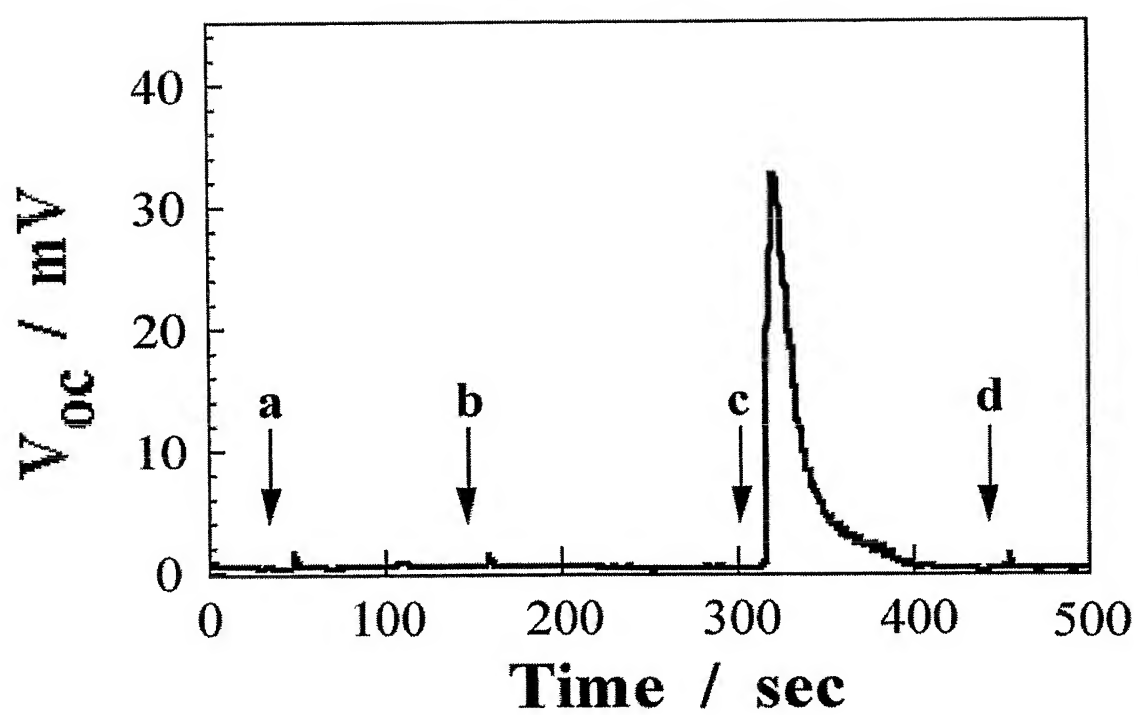


FIG. 5

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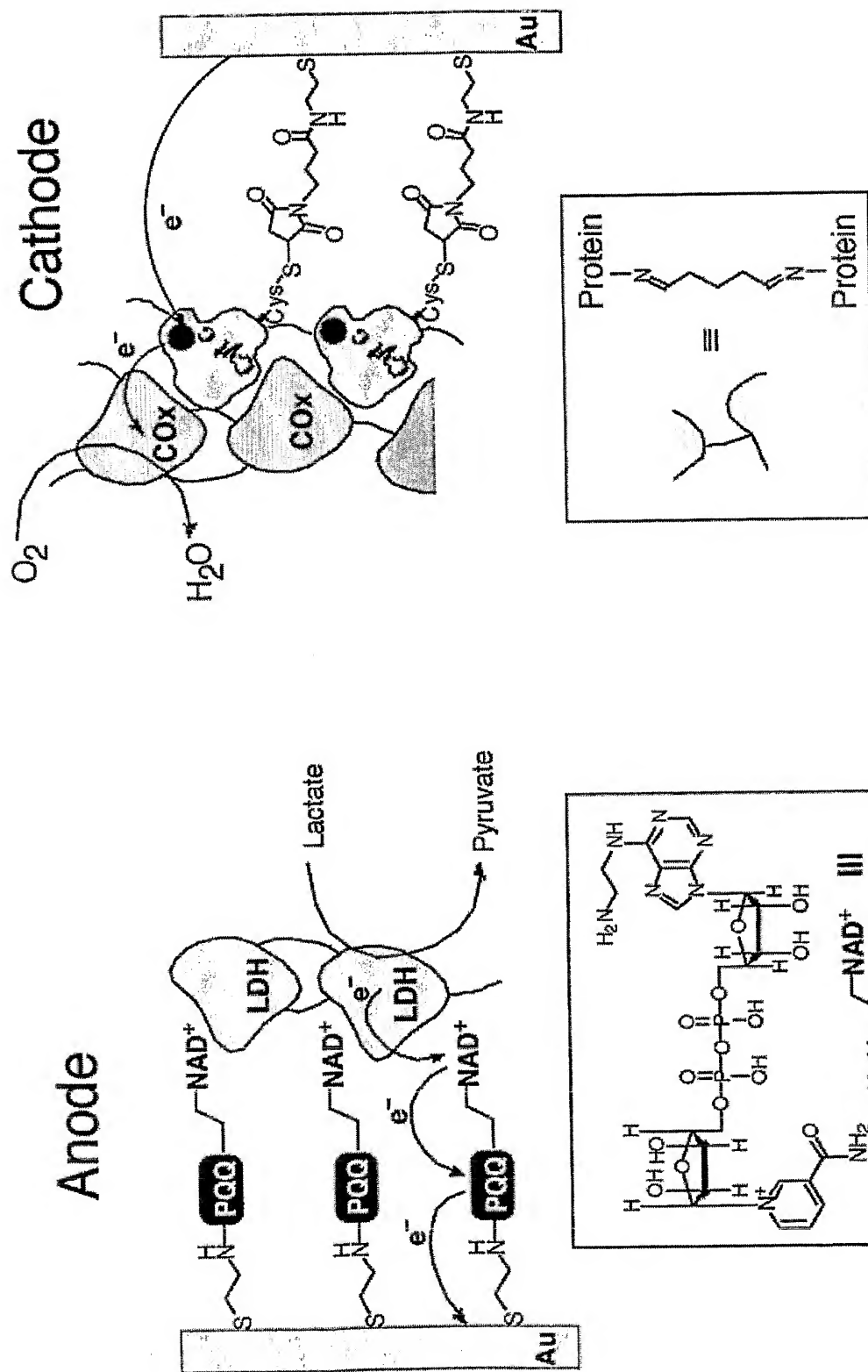


FIG.6

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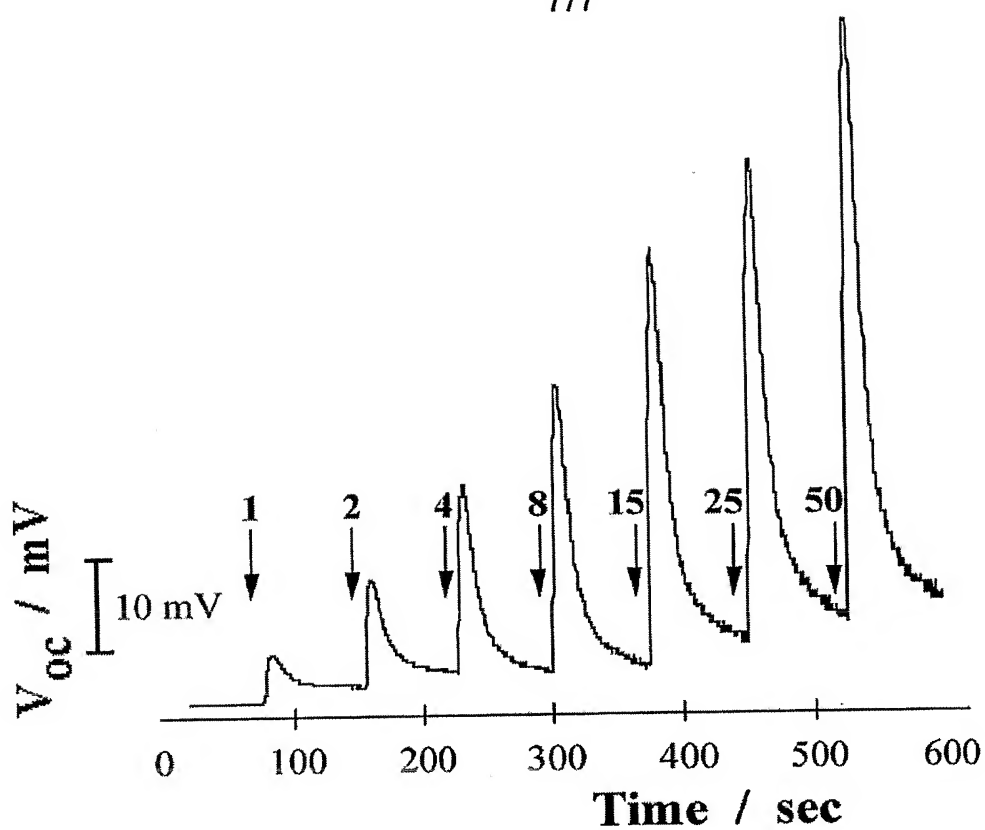


FIG. 7A

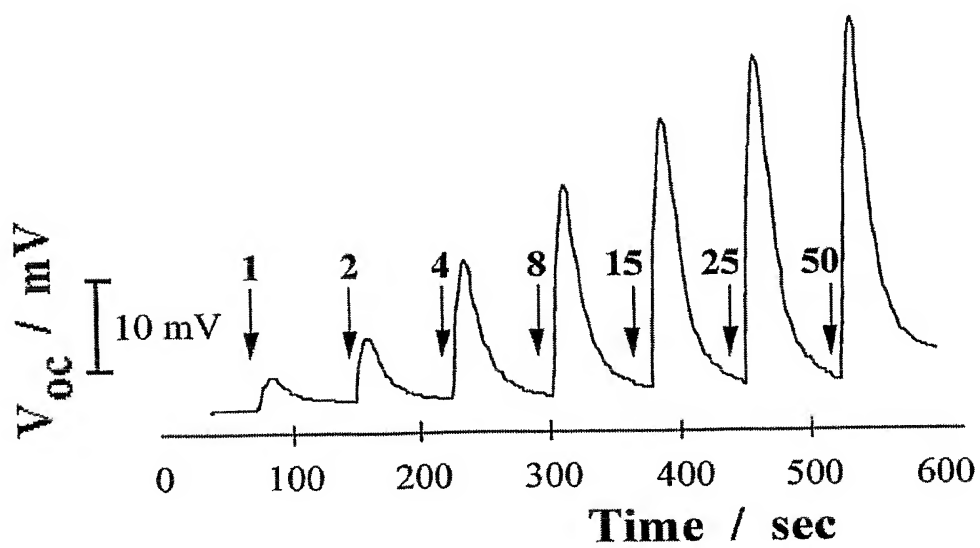


FIG. 7B

INTERNATIONAL SEARCH REPORT

International Application No

PCT/IL 02/00660

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 G01N27/327 C12Q1/00 C12Q1/26 C12Q1/32

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C12Q

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data, CHEM ABS Data, BIOSIS, MEDLINE

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 6 212 416 B1 (WILGUS ERIC S ET AL) 3 April 2001 (2001-04-03) the whole document ----	1
A	EP 0 300 082 A (BRIDGESTONE CORP) 25 January 1989 (1989-01-25) abstract ----	1
A	US 5 508 171 A (WALLING P DOUGLAS ET AL) 16 April 1996 (1996-04-16) abstract ----	1
A	US 5 639 672 A (BURD JOHN F ET AL) 17 June 1997 (1997-06-17) abstract ----- -/--	1



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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Date of the actual completion of the international search

16 December 2002

Date of mailing of the international search report

02/01/2003

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INTERNATIONAL SEARCH REPORT

International Application No

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	PATENT ABSTRACTS OF JAPAN vol. 011, no. 276 (P-613), 8 September 1987 (1987-09-08) & JP 62 075346 A (NOK CORP), 7 April 1987 (1987-04-07) abstract -----	1

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